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## PRONTO Fast Cure Epoxy System

### DESCRIPTION

PRONTO Fast Cure Casting System is a two component (liquid), clear, fast gelling, epoxy system with a low viscosity, which cures quickly at ambient temperature and has good penetration into porous areas.

### PRODUCT DATA

- **Color (Mixed)** Clear
- **Viscosity, cps @ 25 degrees C** 325
- **Mix Ratio** 5 to 1 (by weight)
- **Working Time (ASTM-2471)** 10 minutes  
18 g @ 25 degrees C
- **Gel Time** 25-30 minutes  
18g @ 25 degrees C
- **Cure Schedule** 90 minutes  
Ambient 25 degrees C
- **Hardness (ASTM D-2240)** 80
- **Shelf Life** 18 months

### PRODUCT NOS. FOR ORDERING

Resin (32 oz. Container): PSI-2331-32R

Hardener (8 oz. Container): PSI-2331-8H

Superfinishing / Metallography / Lapping